

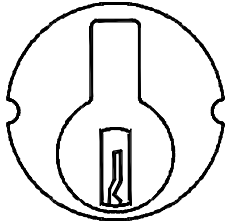
TECHNICAL DATA SHEET # 25

05

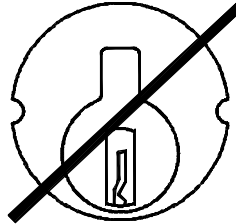
CYLINDER STANDARDS & MODIFICATIONS FOR FUNCTIONS 07, 09 & E-SAF

FOR LEVER MECHANISMS

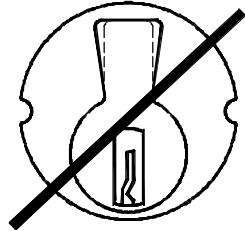
MINIMUM CYLINDER LENGTH = 1-1/8", MAXIMUM = 1-3/8"



LEVER LOCKS:
THE STANDARD CAM MUST BE USED



IF SHORTER OR LONGER CAMS ARE USED, THEY WILL NOT OPERATE THE MECHANISM.



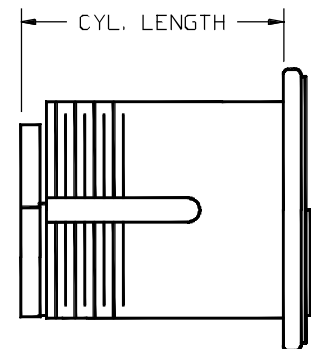
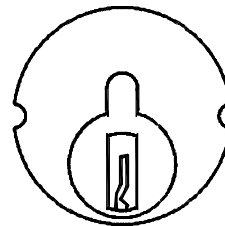
INDUSTRY STANDARD CAMS WHICH ARE FLARED, SHOULD NOT BE USED

LEVER FLUSH PANIC LOCK:
THE STANDARD C4 CAM MUST BE USED

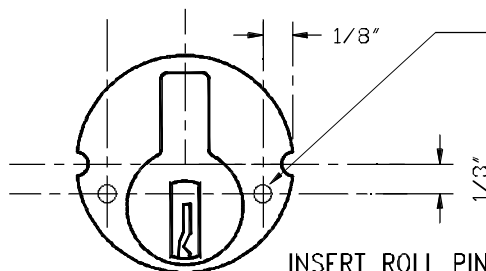
FOR PUSH-PULL GRIPS

MINIMUM CYLINDER LENGTH = 7/8", MAXIMUM = 1-3/8"

THE SECOND MOST COMMON CAM IN THE INDUSTRY IS KNOWN AS THE A/R CAM. THIS CAM MUST BE USED WITH PUSH-PULL GRIPS. NO OTHER CAM WILL WORK.



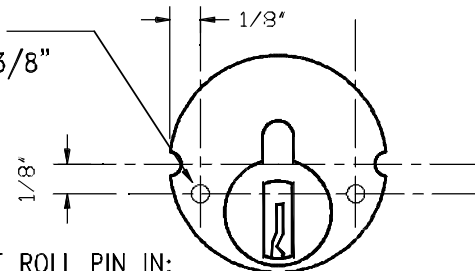
CYLINDER MODIFICATION FOR LOCK FUNCTIONS L07 L09 LP07
REVERSE PROCEDURE FOR E-SAF LOCKS AND KEY UNLATCHING.



INSERT ROLL PIN IN:
LEFT HOLE FOR LH & LHR DOOR.
RIGHT HOLE FOR RH & RHR DOOR.

DRILL 1EA. $\varnothing 3/32$ " HOLE,
1/4" DEEP FOR $3/32$ " x $3/8$ "
ROLL PIN.

CYLINDER MODIFICATION FOR LOCK FUNCTIONS G07 G09 GP07



INSERT ROLL PIN IN:
LEFT HOLE FOR RH & RHR DOOR.
RIGHT HOLE FOR LH & LHR DOOR.