

Q289EL ESaf  
Threaded

*Note location of holes  
to determine handing  
(outside view)*

*Note location of holes  
to determine handing  
(inside view)*

Q34 Hub Stop

## Required Parts

- 1 - Q289EL (threaded)
- 1 - Q34 Hub Stop
- 1 - Q13 Hub
- 1 - E15.A T.I. Switch
- 2 - X70 Screws
- 1 - X24 Set Screw
- 1 - Y42 Spring
- 1 - Q18 Spring Lever

X24 Set  
Screw

Q13 Hub

Y42  
Spring

Q18 Spring  
Lever

X70 Screw

E15.A T.I.  
Switch for ESaf

**Presetup  
LR E-Saf**