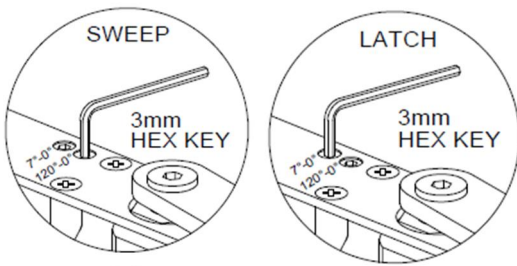
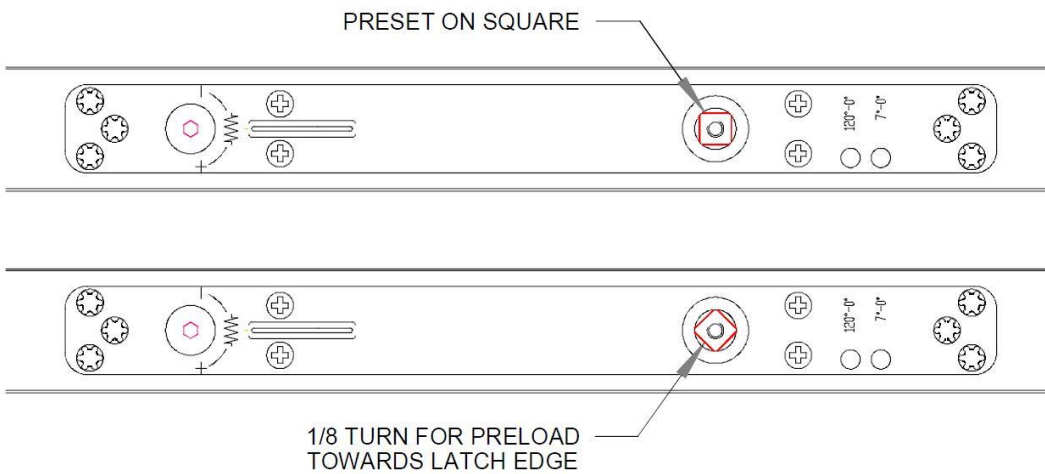


INSTALLATION PROCEDURES FOR TDC96P

1. Install the Total Door according to the installation instructions.
2. With the door open part way, close the sweep and latch valves on closer body clockwise.



3. Install arm (CL12P) temporarily and pull arm 1/8 turn for preload, towards latch edge of door.
(Spindle starts on square. 1/8 turn leaves spindle on diamond)



4. Remove arm and reinstall arm with the stamping (L or R) up approx. 90° off the face of the door. Install washer (Y119) and set screw (X105).



5. Push the arm into top of door body.



6. Open sweep & latch valves counter clockwise slowly, to push the arm against pocket wall. Allow door to close.

(Note: Do Not Open Valves Further Than Needed, Doing So Will Release Fluid And Damage Closer)

7. With the arm resting against the pocket wall, insert slide block (Y103) onto arm and then insert slide block into track.
(Allow 4" clearance between the slide block and end of track)



9. Level arm and install screw on the top, closest to the frame.



10. Level track and install opposite top screw and test.

(If arm appears to be lifting off track, raise track and install remaining screws)



11. Test door and adjust closer (latch & swing) as necessary.