



## **Horizontal Grain Wood Veneer Door Facing by Others**

### **Specification for customer supplied 3-ply wood veneer is as follows:**

Thickness:	Actual .100
Veneer Face:	1/36ö to 1/50ö (1/42ö nominal)
Cross Band:	Natural Aspen or 60 lb Density HDF
Backer:	1/36ö to 1/42ö (no open knots and no splits)
Size:	2ö wider & 2ö longer than the door size (add an additional 8ö, in length, for doors with standard panics)

**\*If veneer is not 3-ply and/or does not meet the above requirements, the material cannot be used\***

### **Procedures for wood veneer supplied by others:**

- If custom stain, provide control sample for matching and provide minimum of 12, 8ö x 10ö veneer pieces to produce samples
- Sheets must be 2ö wider & 2ö longer than door size (add an additional 8ö, in length, for doors with standard panics)
- Mark with door numbers
- Mark all sheets öTopö and öBottomö
- Mark all sheets öPushö and öPullö side of door
- Include details if special alignment of veneer on door face is required

**Ship to Total Door on a pallet with complete plywood coverage to prohibit freight damage.  
If material is shipped in any other manner, shipment will be refused.**

**All shipments must contain the “CUSTOMER SUPPLIED VENEER” packing slip  
provided by factory.**