



Vertical Grain Wood Veneer Door Facing

Total Door can only wrap the door edge with a single ply veneer that has paper backing and is flexed.

Procedures for veneer by Total Door standard supplier:

- Identify species and cut
- If requesting a specific log or flitch, identify number and supplier
- Material will be purchased through TDS supplier
- Identify finish ó stain and clear coat or clear coat only
- If custom stain, provide control sample for matching
- Samples must be approved prior to production

Procedures for wood veneer supplied by others:

- If custom stain, provide control sample for matching and provide a minimum of 12, 8ö x 10ö veneer pieces to produce samples
- Mill work company to lay up material per job specification and stitch (single ply, no backer)
- Sheets must be 2ö wider & 2ö longer than door size
 - **NOTE:** If doors have standard panics, sheets must be 10ö longer than door height.
- Mark with door numbers
- Mark all sheets öTopö and öBottomö
- Mark all sheets öPushö and öPullö side of door
- Include details if special alignment of veneer on door face is required
- Total Door to inspect material and forward to supplier for processing

**Ship to Total Door on a pallet with complete plywood coverage to prohibit freight damage.
If material is shipped in any other manner, shipment will be refused.**

**All shipments must contain the “CUSTOMER SUPPLIED VENEER” packing slip
provided by the factory.**