

Pre-finished, 3-Ply Veneer by Others

3-ply wood veneer is used for complex finishes or horizontal grain.

Specifications:

- Thickness:** Min .100 to Max .115 inch
Veneer Face: 1/36" to 1/50" (1/42" nominal) – pre-finished
Cross Band: HDF or Natural Aspen .060" thick
Backer: 1/36" to 1/50" (1/42" nominal) No open knots and no splits
Size: 2" wider & 2" longer than the door size
NOTE: If doors have standard panics (P14), sheets must be 8" longer than door height

If veneer is not 3-ply and/or does not meet the above requirements, the material cannot be used

Procedures for wood veneer supplied by others:

- Mark with door numbers, if applicable
- Mark all sheets "Top" and "Bottom"
- Mark all sheets "Push" and "Pull" side of door, if applicable
- Include details if special alignment of veneer on door face is required
- Total Door to inspect material upon receipt per the inspection criteria below
- No tape or adhesive material is to be applied to the face of the veneer

Inspection criteria for customer supplied veneer:

- Thickness
- Veneer Face
- Cross Band
- Backer
- Size
- Pair Match
- No raised or overlapped seams
- No split seams
- No rough surfaces (all flitches smooth)
- No irregularities
- *Note: veneer will be rejected if any visible potential problems are identified as these issues may contribute to the premature failure of the veneer

Ship to Total Door flat on a pallet with complete plywood coverage to prevent damage.

All shipments must contain the "CUSTOMER SUPPLIED VENEER" packing slip provided by the factory.



Total Door SYSTEMS™
Global Leader in Integrated Access Technology™

CUSTOMER SUPPLIED VENEER PACKING SLIP

PROJECT NAME: _____

PROJECT/QUOTE NUMBER: _____

VENEER SUPPLIER: COMPANY: _____

PHONE: _____

SPECIES & CUT: _____

Number of pieces _____

Width & Length _____

Thickness _____

DISTRIBUTOR: COMPANY: _____

PHONE: _____

CONTACT: _____

DATE SHIPPED: _____

CHECK IF APPLICATION DRAWINGS ATTACHED

THIS COMPLETED FORM IS TO BE INCLUDED WITH EVERY SHIPMENT. WE SUGGEST SENDING THIS TO THE VENEER SUPPLIER TO INCLUDE WITH SHIPMENT

A COPY SHOULD ALSO BE SENT TO THE FACTORY PRIOR TO MATERIAL BEING SHIPPED FOR ADVANCED SHIPPING NOTICE